

RADHA KRISHAN MUNDILYA

(MILLING TECHNOLOGIST – HEAD OF PRODUCTION)

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PASSPORT NUMBER: W6403870 (VALID TILL DATE 02-12-2032)



Objective

To grow in synergy with the organization, contributing to the best of my efforts, expertise and innovative ideas to achieve the organizational success as well as personal goals.

Carrier Profile

- Coordinate the day-to-day conditioning, screening, milling, plant cleaning and staff training requirements of the milling department
- The role includes but is not limited to set up and maintain milling and associated machinery to produce flour with the highest extraction practical whilst ensuring that end product specifications are always met. Liaise with the laboratory to ensure that the mill is producing within specification, liaise with dispatch, packing and wheat intake operator to ensure the product is available for packing and dispatch by the required time.
- Proven track record in milling an efficient manner with a minimum of unscheduled stoppage.
- Demonstrated ability in streamlining processes and procedure as per process parameters, and implementing focused cost saving measures.
- Competency in ensuring that processes follow guidelines & regulations in accordance with company policy and conducting analysis of rejections and its disposal.
- Capability in depth understanding of flour milling, grain and flour types and their end uses
- Commitment and dedication to achieve effectively organizational goals and objectives.
- Ability to ethically lead a diverse team of professionals and meet organizational objectives in a fast paced, high-pressure environment.

Technical Skills - Millings

- Command on Wheat flour milling and Corn (Maize) milling and machineries.
- Aware all type of wheat (Hard wheat, Soft wheat and Durum wheat), Maize (White and yellow maize).
- Good knowledge about Wheat, Maize and flour blending as per customer requirements.
- I have good knowledge about the production of the different quality of **Wheat Product** (like Patent flour, Cake and Wafer flour, Biscuit and Bakery flour, pasta flour, Chapatti flour, Semolina) **Maize Product** (like Maize grist, Maize flour, Maize flakes)
- Good knowledge about flour fortifications (Iron, folic acid, Vitamin B12, Vitamin A.)
- Knowledge of **outlook 365**(organization mail box) and **Oracle**.
- Good knowledge about **Buhler, Alapala, Ugur , Pingle and IMAS Milleral and Mill Service Machines** operation and handling.
- Knowledge of **Buhler WinCo's** PLC, IMAS PLC and Mill service PLC operating system.
- Knowledge of cleaning and milling flow sheet of wheat and maize
- Knowledge of plan sifter and purifier sieves.
- Efficient Production Planning.
- Production management

- To maintain HACCP and CCP in plant and maintain all record of HACCP and CCP.
- To maintain a GMP and GHP working environment.
- Good Knowledge plant installation and flow sheet of wheat and maize

Employment – Details

Shukla Ji Flour Mill	FEB, 2022 TO PRESENT
Basti U.P. (INDIA)	
Job title: - Head of Production, Warehouse & Logistics	

Chuahary Flour Mills Pvt Ltd	
Basti U.P. (INDIA)	
Job title: - Head of Production, Warehouse & Logistics	SEP, 2016 TO JAN, 2021
Job title: - Head Miller	DEC, 2010 TO AUG, 2016

G.L. FOODS.	DEC, 2009 TO JAN, 2010
Pilibhit U.P. (INDIA)	
Job title: - Shift Miller	

Appeared as a trainee and student in ISMT flour mill

Current roles and responsibilities for the company:

- **Wheat receiving/intake & Transfer**
 - Send wheat requirement to procurement department based on available stock and sales forecast
 - To arrange required equipment's and manage manpower for ship unloading and transfer that wheat in storage warehouse.
 - Verify received quantity upon receiving/ship unloading based on ordered quantity
 - Request QC department to do analysis of received wheat and suggest blend ratio if any change is required.
 - Request for outsourcing the transportation to intake the required quantity of wheat from warehouse based on production requirement.
- **Production**
 - Ensure production team follow the production plan based on sales forecast
 - Ensure all the produced flour are first pass quality products.
 - Monitor to obtaining an extraction rate of flour corresponding to the standards of the profession.
 - Daily meeting with production team and solving technical issues; Review mill performance as or when needed; plan for mill machine sanitizations.
 - Organizing meetings on health & safety as and when required to provide training on it to team.
 - Verify all the weekly/monthly production report and share with management.
- **Delivery**
 - Daily basis communicates with logistic department to arrange transportation to fulfil the sales requirement
 - Ensure FIFO followed in warehouse during product delivery.
 - Ensure all the product available physically and in Inventory for delivery.
- **Inventory/consumable items**
 - Ensure the daily basis updating of production in SAP.

- To do monthly physical stock count vs system stock in presence with finance representative and send report to finance.
- Ensure no stock in warehouse without inventory.
- To provide justification if difference is more than SFM standard limit.
- To monitor all the packaging/production consumable items stocks and request to raise the PR when its reach to minimum level.

- **Man power utilization and performance appraisal**

- Arrangement of team's Annual leave plan without effecting production plan.
- To arrange manpower for Production/bagging/loading/intake/warehouse and mill machine sanitizing based on requirement.
- Management of internal and external workers and utilize them as per requirement.
- Measure the performance of staff based on their daily basis effort and output.

- **Preventive maintenance**

- To plan weekly/monthly preventive maintenance with maintenance manager and make availability of machine to achieve the target.
- Evaluate the carried out Actual preventive maintenance vs planned preventive maintenance.
- Study on repetitive breakdowns and resolve the issues to minimize speed losses.

PREVIOUS roles and responsibilities for the company:

- To assist the Head miller/Manager and his team in the efficient operation of the 3 flour milling lines.
- To physically run the plant, monitor roll settings by carrying out break releases, feed roll adjustments etc.,
- Monitor flour quality through pekar tests, NIR test of all production samples and ensure laboratory results are carried out on flour samples from the mill.
- Ensure availability of Raw material based on demand planning
- Ensure the mill HACCP and housekeeping programs are adhered to.
- Monitor packing/loading staff, Solve problems in the mill.
- Monitor all type of packaging inventory items and order in advance based on supplier lead time and Demand planning.
- To carryout risk assessment in plant and report the identified Hazards.
- To monitor variable cost and maintain according to business plan.
- Adjust all intakes and cleaning section machinery, including monitoring all steps in the process
- Implement the production plan in respective shifts and ensure that the process goes as per the set standards in order to achieve the quality, quantity and safety target.
- Implement the delivery plan in respective shift, and to ensure that the process goes as per the set plan in order to achieve the supply target.
- Implement the policies and procedures laid down by the production manager for the plant operations in respective shifts in order to have effective operation of the plant.
- Coordinate with maintenance department for analyzing maintenance related problems in the plant in order to have the required work done with minimum downtime
- Manage the personnel in respective shifts In order to achieve and maintain discipline and effective productivity from the staff.
- Contribute in formulating and implementing the cleaning plan in the plant and to ensure that the process goes as set in order to have a clean and hygienic plant
- Ability to spend most of time in the plant in an environment of high level of noise, heat and dust emissions.
- Work among moving machines so as to adjust them as per requirement

Academic Credentials

2008-09	:	Diploma certificate in FMBCT and milling technology from International School of Milling Technology at CFTRI, Mysore.
2004-2007	:	B.C.A. from Rajasthan Vidhyapeeth University, Udaipur Rajasthan
2003	:	H.S.C. (Intermediate), Rajasthan Board of Secondary Education, Ajmer
2001	:	S.S.C (10th), Rajasthan Board of Secondary Education, Ajmer

Personnel Quality

- Since of responsibility.
- Team work.
- Convincing communication skill.
- Initiative.
- Enjoying the work.

Personal Information

Date of Birth	:	10-01-1985
Gander	:	Male
Permanent address	:	Village-Dhaki ki Dhani Th.-Didwana, Dist.-Nagour (RAJ) India. PIN-341517
Language Proficiency	:	English, Hindi, Rajasthani.

Declaration

I hereby declare that all information given above is true, correct and complete to the best of my knowledge and belief

Date: - 28th September 2023

(RADHA KRISHAN MUNDILYA)